



Job Opportunity

Date: January 31, 2017

Job Title: Mold Handler

Job Summary: Stocks supplies, clamps and moves molds, supply flasks, and cleans up as required for molding departments by performing the following duties.

Job Responsibilities:

- Stocks shelves by green sand molders with sleeves, blind risers, etc. for their use on a daily basis. Takes inventory on a weekly basis and submits order form to the supervisor.
- Monitors levels of small, medium, and large pop offs. Informs the supervisor or lead person when they need replenishing.
- Clamps and moves molds to staging area in order of the heats to be poured that day. Marks tops with chalk using last three digits of product number to identify them.
- Helps close, move, and clamp airset molds when required.
- Assists the core finisher to wash cores, close core molds, etc. when required.
- Cleans the sand pit for molders or airset areas as required.
- Other duties as assigned.

PHYSICAL DEMANDS:

The physical requirement for this position require continuous standing and intermittent walking, bending, and assisted lifting of parts that at times may be in excess of 50 pounds This position also requires to reach with hands and arms and to use hands to handle or feel parts.

SKILLS AND EXPERIENCE:

- Basic math skills- counting, adding, subtracting, multiplication, division
- Mechanical abilities
- Stable work history a must
- Experience in a manufacturing environment

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