

# **STAINLESS FOUNDRY & ENGINEERING, INC.**

5110 North 35<sup>th</sup> Street  
Milwaukee Wisconsin 53209-5381  
Phone: 414-462-7400 Fax 414-462-7303

May 1, 2019

RE: Food Contact Program Conformance Stance at Stainless Foundry & Engineering, Inc.

To whom it may concern:

Stainless Foundry & Engineering, Inc. (SF&E) has a long, rich history as being an industry leader in metal casting. With this responsibility we value our integrity and reputation as a high alloy foundry that is compliant to all required elements of food grade and compliant castings to relevant industry standards including our customer's additional requirements.

SF&E has business systems, programs, work instructions, regulatory procedures and other Quality Assurance practices that allow us to compete and lead in arenas of producing castings and machined components for the food and pharmaceutical industry following the below requirements:

Title	Requirement
ISO 9001:2015	Quality Management Systems
ASME BPVC, Sect. IIA	Relevant sections for ferrous metals
ASME BPE	Bioprocessing equipment requirements for materials and conditions of items that touch food or pharmaceutical items
EC 178/2002	Principals and requirements of food law and food safety
EC 882/2004	Official controls performed to ensure the verification of compliance with feed and food law, animal health and animal welfare rules
EC 1935/2004	Materials and articles that are intended to come into contact with food
EC 2023/2006	Regulations on good manufacturing practice for materials and articles that are intended to come into contact with foods

It is with great respect and due diligence that we comply and stay current to all of the relevant sections of the above codes, regulations, directives and standards listed above. All current or perspective customers are welcomed to audit our systems to verify that your needs are complied with.

Please feel free to contact us directly if you have any questions or concerns on this or any other topic.

Most Truly,



Michael Porfilio  
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Miss F. J. Smith