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May 1, 2019

RE: Oil and Gas Program Conformance Stance at Stainless Foundry & Engineering, Inc.

To whom it may concern:

Stainless Foundry & Engineering, Inc. (SF&E) has a long, rich history as being an industry leader in metal casting. With this responsibility we value our integrity and reputation as a high alloy foundry that is compliant to all required elements of oil and gas production standards and relevant industry standards including our customer's additional requirements.

SF&E has business systems, programs, work instructions, regulatory procedures and other Quality Assurance practices that allow us to compete and lead in arenas of producing castings and machined components for the oil and gas industry following the below requirements:

Title	Requirement
ISO 9001:2015	Quality Management Systems
ASME BPVC, Sections IIA, IIB, V, VIII, IX	Relevant sections for ferrous metals, non-ferrous metals, non-destructive testing, boiler construction and welding
NORSOK M-650	Qualification of manufacturers of special materials
ISO 15156/ NACE MR0175	Petroleum and natural gas industries – Materials for use in H <sub>2</sub> S containing environments in oil and gas production
ISO 17945/ NACE MR0103	Petroleum, petrochemicals, and natural gas industries – Metallic materials resistant to sulfide stress cracking in corrosive petroleum refining environments
API 6A	American Petroleum Institute Purchasing Guidelines – Specifications for Wellhead and Christmas Tree Equipment
API 610	American Petroleum Institute Purchasing Guidelines – Specifications for Centrifugal Pumps in the petroleum, petrochemical and natural gas industries

It is with great respect and due diligence that we comply and stay current to all of the relevant sections of the above codes, regulations and standards listed above. All current or perspective customers are welcomed to audit our systems to verify that your needs are complied with.

Please feel free to contact us directly if you have any questions or concerns on this or any other topic.

Most Truly,

Michael Porfilio  
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